

Work Order ID 101880

May-17-13 10:52:37 AM

101880

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Item ID: D3595-063-530

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: RUBBER CUSHION

Start Date: 5/17/13 Start Qty: 25.00

25

Cust Item ID:

Required Date: 5/24/13 Req'd Qty: 25.00

25

Customer:

Reference:

Approvals: Process Plan: ML5 Date: 13-05-17 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3595	Rev A

100	FLOW WATER JET	0.00				25	0		13.05.30
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1000

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

ne080, 125"

110	QC2- Inspect parts off machine FAI/FAIB	0.00				25	0		13.05.30
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110

QC

Memo

0.00

Quality Control

120	QC8- Inspect parts - second check	0.00				25			
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120

QC

Memo

0.00

Quality Control

526
278
13.531

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Item ID: D3595-063-530

Accept

N9000040100

Setup Start ***NS1***

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Item Name: RUBBER CUSHION

Start Date: 5/17/13 Start Qty: 25.00

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST4/4</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature

25X 17.10. 13-05-31

MLS 13-06-05

Handwritten: MFE 13-6-4

Picklist Print

May-17-13 10:52:41 AM

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101880

Parent Item: D3595-063-530

D3595-063-530

Parent Item Name: RUBBER CUSHION

Start Date: 5/17/13

Required Date: 5/24/13

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No			100	sf	229.5044	0.0206	0.542105			

MNEO80S 125

NEOPRENE SHEET 0.125

**

68954 → 0.543

Location

Loc Qty

Loc Code

MAT052

229.5044

115916

131.1044

94539

98.4

Ae / gm
13.05.30

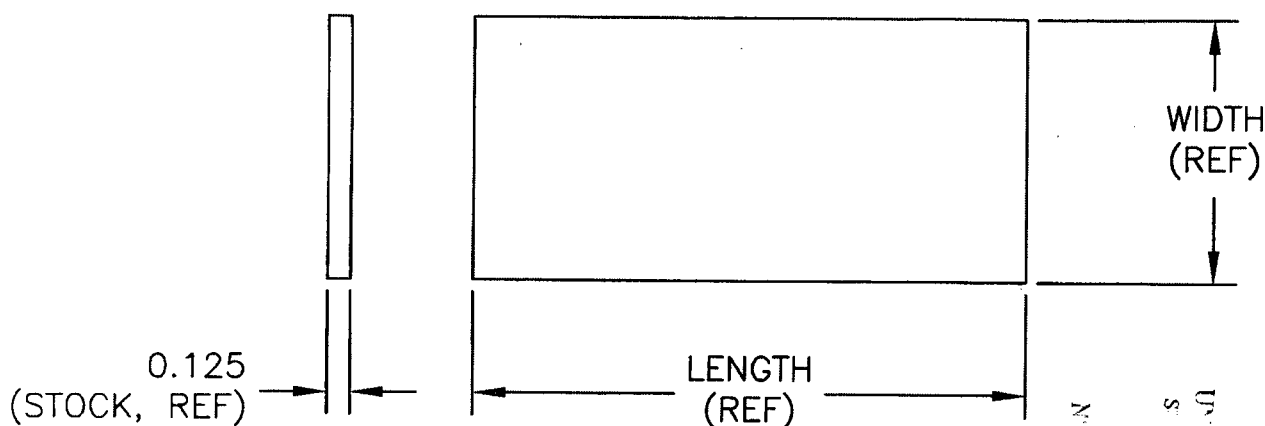
D3595



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED
07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

10-1880-MCS
13-05-17
UP
S
JPT
R
NT
Y

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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